Technischer Überwachungsverein Thüringen e.V.

Melchendorfer Straße 64, 99096 Erfurt, Telefon: 03 61/42 83-0, Fax: 03 61/42 83 242 Notified Body Nr. 0090

Certificate of conformity of the Factory Production Control (FPC) 0090-CPR-1090-1.0041.TÜVTH.2019.01

In compliance with Regulation 305/2011/EU of the European Parliament and of the Council of 09 March, 2011 (Construction Products Regulation – CPR) this certificate applies for following construction products:

Product:	Structural Steel Components up to EXC 3 acc. to EN 1090-2
Intended use:	For structural use in all types of construction works
CE-marking method:	ZA 3.4 acc. to EN 1090-1:2012, Annex ZA
Production process:	Cutting, punching, welding.
Manufacturer: (Manufacturer or its authorized representative)	INTERNATIONAL WELDING LTD Sp. z o.o. ul. K. K. Baczyńskiego 9, 35-210 Rzeszów, Polen
Manufacturing plant(s): (Production site of the manufacturer)	INTERNATIONAL WELDING LTD Sp. z o.o. ul. K. K. Baczyńskiego 9, 35-210 Rzeszów, Polen
Confirmation:	This certificate attests that all provisions concerning the assessment and verification of constancy of performance described in Annex ZA of the standard
	EN 1090-1:2012
	under system 2+ are applied and the factory production control fulfils all the prescribed requirements set out above
Begin of validity: (Datum der Erstausstellung)	29.04.2019
Next surveillance date:	28.04.2020
Period of validity:	This certificate will remain valid as long as the test methods and/or factory production control requirements included in the harmonised standard, used to assess the performance of the declared characteristics, do not change, and the product and the manufacturing conditions in the plant are not modified significantly.
Remarks:	To this certificate belong the welding certificate(s): 1090-2.0041.TÜVTH.2019.01 and see back
Place / issue date:	Erfurt / 25.06.2019
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General Provisions to the validity of Certificates about Factory Production Control (FPC) acc. to DIN EN 1090-1 and additional Welding Certificate(s)

- 1. This certificate is unlimited valid, if the following conditions are fulfilled.
 - a) The contents of the standard have not changed.
 - b) The conditions for dimensioning have not changed (if they are a component of certification). Furthermore Factory Production Control and the conditions of manufacture are unchanged.
 - c) There is a valid contract with the inspection and certification body.
 - d) The certifying body must be notified about following changes in accordance with B 4.1, DIN EN 1090-1 with an annual declaration by manufacturer:
 - New production plant or changes to key production facilities;
 - Changes in the position of responsible welding coordinator;
 - Introduction of new welding procedures, new base materials and corresponding WPQRs;
 - New key production facilities.
 - Certified body declares in a written confirmation, based on declaration by manufacturer, that the validity of the certificate is maintained.
 - e) Surveillance periods were carried out in accordance with requirements from Tab. B.3, DIN EN 1090-1.
 - f) Surveillance documents confirmed, that conditions are fulfilled to maintain the Certificate. These Documents are available at certification body.
- Unscheduled Surveillance will be arranged if one of the following situations has occurred
 a) One of the cases written in Cap. B 4.1, DIN EN 1090-1 has arised.
 - b) Introduction of a new or modified manufacturing procedure, provided that evaluating properties are influenced.
 - c) Change to a higher execution class (EXC).
- 3. The first Surveillance is carrying out after one year. If essential corrections are not necessary, surveillances system will be conducted in accordance with the rules of DIN EN 1090-1, Tab B.3.
- 4. Manufacturer is obliged to make the actually surveillance report available to the certification body, provided that the report is not directly sent from the inspection to certification body. Based on this surveillance report the certification body will make a written confirmation about maintenance of the certificate, issue a modified certificate, issue a new certificate or certificate can be withdrawn.
- 5. Use of certificates is available only together with the written confirmation by certification body. The Welding Certificate may only be used in combination with EC-Certificate.
- 6. This certificate may be withdrawn by the certification body at any time, with immediate effect and without compensation, if the conditions under which it has been issued have changed or if the requirements of this certificate have not been complied with. Manufacturer is obligated to send back the original Certificate.
- 7. This Certificate may be reproduced or published for advertising or other purposes only in its entirety. The wording of any marketing publications must not be contradictory to the contents of this certificate.
- 8. The certified body reserves the right to perform inspections at the company's premises at any time, without having to give notice and subject to additional charge, in the event of questions arising with regard to the manufacturer's qualification.

Remarks:

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